

By Plywood City

Fixing Recommendations

Below are instructions for preparing & fixing Wet Wall Panel to different substrates using Gorilla products from our partners at Soudal.

See below for: Timber Frame/Battened interior Walls, Previously Lined interior wall Steel framed interior wall.

Timber Framed/Battened Interior Wall

- 1. Ensure you read the Product Technical Documents before you begin.
- 2. Ensure that the walls that you are working with are straight and flat, use a straight edge for this. Where this is not so, there may be additional stresses on the bonded joints once applied.
- 3. If using Timber Battens Soudal recommends that these be not less than 40mm wide.
- 4. Wipe down all surfaces to be bonded with the '<u>Gorilla Solvent Cleaner</u>' to ensure that you remove all traces of surface contaminants. With this product, preparation is everything. Leave to dry for a period of 5-10 minutes.
- 5. Position the tape, full height onto the framing to one side. This allows room for application of the adhesive (<u>'Gorilla Fix All High Tack'</u>) so that when compressed does not flow over the tape, reducing the potential initial hold of the tape (<u>'Gator Double Sided Foam Tape</u>).
- 6. Position 7-8mm continuous beads of adhesive the full height length approx. 20-25mm from the applied tape. When the 7mm bead of adhesive is compressed to 2mm thick, it is now approx. 15mm wide.
- 7. Ensure that you have positioned your base packers so that you are a minimum of 10mm from the floor (if positioning to full length).

This will provide horizontal support while the adhesive ('<u>Gorilla Fix All High Tack</u>') is curing. If you have a coved flooring system then an appropriate aluminum "L" section can be mechanically fixed to the wall to provide a base.

8. Press back into position and press to the wall.
Support the panel while pressing to the wall.
(Note that the 'Gator Double Sided Foam Tape' provides the initial bond while the 'Gorilla Fix All High Tack', provides the secondary bond.
As the adhesive cures the primary bond is taken by

Holdfast Double Sided Tape Gorilla Fix All High Tack, or Soudaseal 240FC

'<u>Gorilla Fix All High Tack</u>'). When the 7mm bead of adhesive is compressed to 2mm thick, it is now approx. 15mm wide.

9. If you should get the adhesive ('<u>Gorilla Fix All High Tack</u>') on the finished Interior Lining you can use the '<u>Gorilla Extra Tough Wipes</u>' to remove any smears of adhesive as soon as possible.

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Steel Framed Interior Wall

- 1. Ensure you read the Product Technical Documents before you begin.
- 2. Ensure that the walls that you are working with are straight and flat, use a straight edge for this. Where this is not so, there may be additional stresses on the bonded joints once applied.
- 3. Wipe down all surfaces to be bonded with the '<u>Gorilla Solvent Cleaner</u>' to ensure that you remove all traces of surface contaminants. With this product, preparation is everything. Leave to dry for a period of 5-10 minutes.
- 4. Position the tape, full height onto the framing to one side. This allows room for application of the adhesive (<u>'Gorilla Fix All High Tack'</u>) so that when compressed does not flow over the tape, reducing the potential initial hold of the tape (<u>'Gator Double Sided Foam Tape</u>').
- 5. Position 7-8mm continuous beads of adhesive the full height length approx. 20-25mm from the applied tape.When the 7mm bead of adhesive is compressed to 2mm thick, it is now approx. 15mm wide.
- 6. Ensure that you have positioned your base packers so that you are a minimum of 10mm from the floor (if positioning to full length). This will provide horizontal support while the adhesive ('Gorilla Fix All High Tack') is curing.
- 7. Press back into position and press to the wall. Support the panel while pressing to the wall.



(Note that the '<u>Gator Double Sided Foam Tape</u>' provides the initial bond while the '<u>Gorilla Fix All High Tack</u>' provides the secondary bond. As the adhesive cures the primary bond is taken by ('<u>Gorilla Fix All High Tack</u>'). When the 7mm bead of adhesive is compressed to 2mm thick, it is now approx. 15mm wide.

8. If you should get the adhesive ('<u>Gorilla Fix All High Tack</u>') on the finished interior lining you can use the '<u>Gorilla Extra Tough Wipes</u>' to remove any smears of adhesive as soon as possible.

Previously Lined Interior Wall

- 1. Ensure you read the Product Technical Documents before you begin.
- 2. Ensure that the walls that you are working with are straight and flat, use a straight edge for this. Where this is not so, there may be additional stresses on the bonded joints once applied.
- 3. It is recommend that any Gypsum Wall has had a sealer coat applied prior to the fixing of the 'Wet Wall Panel'.
- 4. Wipe down all surfaces to be bonded (whether it is the lining product or the previously finished wall) to ensure that it is dust free and you have removed all traces of surface contaminants (especially important with previously painted surfaces). With this product, preparation is everything.
- 5. Position the tape, full height onto the framing to one side. This allows room for application of the adhesive ('<u>Gorilla Fix All High Tack</u>') so that when compressed does not flow over the tape, reducing the potential initial hold of the tape ('<u>Gator Double Sided Foam Tape</u>').
- 6. Position 7-8mm continuous beads of adhesive the full height length approx. 20-25mm from the applied tape. When the 7mm bead of adhesive is compressed to 2mm thick, it is now approx. 15mm wide.
- 7. Ensure that you have positioned your base packers so that you are a minimum of 10mm from the floor (if positioning to full length). This will provide horizontal support while the adhesive ('<u>Gorilla Fix All High Tack</u>') is curing. If you have a coved flooring system, then an appropriate aluminium "L" section can be mechanically fixed to the wall to provide a base.
- 8. Press back into position and press to the wall. Support the panel while pressing to the wall. (Note that the '<u>Gator Double Sided Foam Tape</u>' provides the initial bond while the '<u>Gorilla</u> <u>Fix All High Tack</u>' provides the secondary bond. As the adhesive cures the primary bond is taken by '<u>Gorilla Fix All High Tack</u>'). When the 7mm bead of adhesive is compressed to 2mm thick, it is now approx. 15mm wide.
- 9. If you should get the adhesive ('<u>Gorilla Fix All High Tack</u>') on the finished Interior Lining you can use the '<u>Gorilla Extra Tough Wipes</u>' to remove any smears of adhesive.

